



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4772-041
Job Sheet 178342



Part No: D4772-041

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 17.04.17 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea	6/21/18	6/21/18	0.00	0.00	Start Up Large Fab-7		DYC 18/06/19
110	Large Fab	4 pcs	6/21/18	6/21/18	0.00	4.00	Large Fab 8		DYC 18/06/19
120	QC	4 pcs	6/21/18	6/21/18	0.00	0.00	QC9		EL
130	QC	4 pcs	6/21/18	6/21/18	0.00	0.00	QC5		EL
140	SprayPaint	4 pcs	6/21/18	6/21/18	0.00	0.40	Spray Paint		AS JUN 22 2018
150	QC	4 pcs	6/21/18	6/21/18	0.00	0.00	QC5		38
160	Packaging	4 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3-2	57608	9-89
170	QC21-SA	4 Ea	6/21/18	6/21/18	0.00	0.00	QC21		DAG JUN 27 2018

Part Op 110 - 1- Weld D4770-043 to wearplate as per dwg D4772 2- Weld shim as per dwg 3- Transfer drill holes in bar
Descriptions: 140 - APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 10 and 11 ON DWG)
160 - ***INDICATE FWD DIRECTION AS PER DWG*** LOCATION : FP002 138854

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4682-9	Wearplate Shim	4 Ea (1 ea)	100-Start up Operation	5057102 (4)
D4770-043	Bar Weldment	8 Ea (2 ea)	100-Start up Operation	5081976 (8)
D4772-1	Wearplate	4 Ea (1 ea)	100-Start up Operation	EM43448 (4)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	D4682-9	4	14	0
	D4770-043	8	0	0
	D4772-1	4	4	0

Part Specifications

Specifications could not be found.

Plex 5/30/18 9:53 AM dart.white.jesse

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S082423



Part: D4772-041

Job No: 178342

Serial No/Batch: S082423

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 06/19/18

9105 S 020011
05
05-0

040
FS
05-0